

vcFormblatt-Nr.:	FB QW 11-09	Customer Specification Chio Tortillas Nacho Cheese 2021				 Intersnack Germany Erna-Scheffler-Str. 3 D - 51103 Köln
Rev.-Nr.:	001					
Gültig ab:	20.05.2022					
Revisionsgrund:	Erstellung im neuen Format					
Date of spec:	2022/09/02	Spec #:	5054242-003	Equivalent #:	H8703 / WEV	Page 1 of 3

This specification belongs to the terms of delivery.

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1 Product description

Trade description:

maize snack with cheese flavour

Snack Type:

Sheeted Snack

Short description of manufacturing process:

Maize snack, which is sheeted, cut, toasted, fried and seasoned

2 Legal Requirements

The product and its packaging have to fulfil in every respect all requirements of the German and EU Food Legislation (Laws, Guidelines, Guiding Principles, etc.) in accordance with the current editions.

3 Nutritional Data

100g of the product contains on average:

energy [kJ]	energy [kcal]	fat [g]	of which saturates [g]	carbohydrates [g]	of which sugars [g]	protein [g]	salt [g]
2081	497	22	2,2	67	3,8	5,7	1,5

4 Quality Requirements

4.1 Sensory Requirements

Appearance

Yellow to bright-yellow fond colour with bright -orange seasoning application, evenly distributed toasting-spots (>10 spots) and approximate up to 5 stronger toasting-spots, large triangle, some blisters, consistent surface, can be slightly bent

Odour

to fresh maize, like cheese; no off-flavour

Taste

strong like roasted maize, key wordings: spicy, cheese, creamy, cumin; absence of any extraneous taste

Texture

crunchy, splintery, slightly coarse texture while chewing

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4.2 Analytical Requirements

Parameters for snacks	Method	Unit	Hold (<)	Hold (>)
Moisture	Drying at 105°C,3,5h	[g/100g]	1,2	2,2
Fat	Weibull-Stoldt	[g/100g]	17.6	26,4

4.3 Recommended frying conditions (only for raw pellets)

Parameter	Method
Recommended frying time (s)	xxx
Recommended frying temperature (°C)	xxx

4.4 Microbiological Requirements

Finished products (consumable)	Method	Unit	Values			
			n	c	m	M
Moulds	ISO 7954	CFU /g	5	2	1000	10000
Enterobacteriaceae	ISO 21528-2	CFU /g	5	2	100	1000
Escherichia coli (pathogenic)	ISO 16649-2	CFU /g	5	0	< 10	NA
Staphylococcus Aureus	ISO 6888	CFU /g	5	2	20	100
Salmonella	ISO 6579	CFU /25g	5	0	absent	NA
Bacillus cereus	ISO 7932:2004	CFU /g	5	2	100	1000

n: amount of samples per lot
c: amount of samples which are allowed to exceed value m
m: guiding index
M: rejection value

5 Shelf Life (guidance value) (values refer to originally closed packaging)

Shelf Life: 140 days (20 weeks)

Conditions: Store in a dry place and protect from sunlight. (optimum: 20°C, 60% relative humidity)

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6 Food Intolerances

Allergen	Contained in recipe	Allergen	Contained in recipe
Cereals containing gluten and products thereof	No	Tree nuts and products thereof	No
Crustaceans and products thereof	No	Mustard and products thereof	No
Eggs and products thereof	No	Celery and products thereof	No
Fish and products thereof	No	Sesame seeds and products thereof	No
Peanuts and products thereof	No	Sulphur dioxide and sulphites >10 mg/kg	No
Soybeans and products thereof	No	Lupin and products thereof	No
Milk and products thereof (including lactose)	Yes	Molluscs and products thereof	No

May contain traces of WHEAT.

7 Recommended Ingredient List (according to European Food Law)

Maize flour (64%), vegetable oils (sunflower, rapeseed in varying proportions), starch, natural flavouring, sweet whey powder (MILK), salt, sugar, CHEESE powder, yeast extract, onion powder, garlic powder, emulsifier (mono- and diglycerides of fatty acids), spices.

8 Additional Labelling Particulars

no

9 GMO-Statement

The product does not contain any ingredients, which have to be declared according to Regulation (EC) No. 1829/2003 and Regulation (EC) No. 1830/2003.