



PRODUCT SPECIFICATION

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|---------------------------|---|-----------------------|---------|
| Product | Lemon Lychee B+C+E BCE Multi fruit drink with Lemon-Lychee taste fruit content: 10% | | |
| Shelf life | 12 months | Remaining life | 6months |
| Packaging material | polyethylene (screw cap) polyethylenterephthalat (bottle) | Packaging size | 500 ml |
| Dry substance | 9,4% | | |
| Ingredients | Water, multi fruit juice made from multi fruit juice concentrate (lemon (4%), apple, orange, lychee (1%)), sugar, acidifying agent citric acid, stabilizer E414, E415, E466, flavour, vitamins (C, E, B6, thiamine, B12). | | |
| Allergens | The product is free of allergens according to the regulations of the European Commission (2000/13/EC and their amending legislation). | | |

Nutritional value (100 ml contain on average)

| | | |
|-----------------------------|--------|---------------|
| energy | 166/39 | (kJ / kcal) |
| Fat | <0,5 | g |
| of which saturates | <0,1 | g |
| Carbohydrate | 9,2 | g |
| of which sugar | 9,1 | g |
| Protein | <0,5 | g |
| Salt | <0,01 | g |
| Vitamin A from Provitamin A | | µg |
| Thiamine | 0,17 | mg |

| | | |
|------------------|------|----|
| Riboflavin | | mg |
| Vitamin B6 | 0,21 | mg |
| Vitamin B12 | 0,38 | µg |
| Vitamin C | 12 | mg |
| Vitamin D | | µg |
| Vitamin E | 1,8 | mg |
| Biotin | | µg |
| Folic acid | | µg |
| Niacin | | mg |
| Pantothenic acid | | mg |

Organoleptic

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|----------------------|-------------------------------|
| Character/appearance | cloudy, white to light yellow |
| Odor | fruity to be lemon and lychee |
| Taste | fruity to be lemon and lychee |

Chemical / physical parameter

| Parameter | Target | Tolerance | Unit |
|---------------------------|--------|-----------|-------|
| Specific gravity at 20°C: | 1,038 | +/-0,002 | g/cm3 |
| Brix | 9,4 | +/-0,5 | |
| Acidity | 3,6 | +/-0,5 | g/l |
| | | | |

Microbiological parameter

| Parameter | Limit | Unit |
|---------------------|-------|--------|
| Aerobic plate count | < 3 | CFU/ml |
| Yeasts | 0 | CFU/ml |
| Molds | 0 | CFU/ml |

Recommended storage & transport condition:

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| dry at 5-25°C |
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Legal compliance:

We hereby certify that the product is produced under hygienic conditions, according to the European regulations.

The packaging materials of this product, complies with the EU Regulation 1935/2004/EC, on materials and articles intended for contact with food.

The product does not contain, consists of or has been produced from genetically modified organism (GMO) according to the regulations of the European Commission (1829/2003/EC, 1830/2003/EC and their amending legislation).

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| Version: | 02 | Date: | 26.11.2014 |
| Created: | Schweizer Christian [Product development] | Released: | Almer Bernd [Head of Product development] |